

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Date of issue: 11/20/2014 Revision date: 4/27/2022 Version: 1.4

SECTION 1: Identification		
1.1. Identification		
Product form Trade name CAS-No. Product code	: Mixture : K KOOL-E PINK : 107-21-1 : 30100	
1.2. Recommended use and restrictions or	ı use	
Use of the substance/mixture	: Heat Transfer Fluid, Coolant, etc	
1.3. Supplier		
Interstate Chemical Company, Inc. 2797 Freedland Road Hermitage, PA, Mercer, 16148-0210 United States T 800-422-2436 - F (724) 509-1015 <u>herm-eh&amp;s@interstatechemical.com</u> - <u>www.interstatechemical.com</u>	<u>techemical.com</u>	
1.4. Emergency telephone number		
Emergency number	: For 24-Hour Emergency Information Call Chemtrec: +1 (800) 424-9300	
SECTION 2: Hazard(s) identification 2.1. Classification of the substance or mixt GHS US classification Acute toxicity (oral) Category 4 Full text of H statements : see section 16	ture H302 Harmful if swallowed	
2.2. GHS Label elements, including precau	tionary statements	
GHS US labeling Hazard pictograms (GHS-US)		
<ul> <li>gnal word (GHS-US)</li> <li>izard statements (GHS-US)</li> <li>izecautionary statements (GH</li></ul>		

#### 2.3. Other hazards which do not result in classification

#### No additional information available

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### **SECTION 3: Composition/Information on ingredients**

#### 3.1. Substances

#### Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
ethylene glycol	CAS-No.: 107-21-1	90 – 100	Acute Tox. 4 (Oral), H302
LIQUID DYE	CAS-No.: Mixture	< 1	Not classified
dipotassium hydrogen phosphate, anhydrous	CAS-No.: 7758-11-4	1	Not classified
disodium tetraborate, pentahydrate	CAS-No.: 12179-04-3	1	Not classified
sodium 4(or 5)-methyl-1H-benzotriazolide	CAS-No.: 64665-57-2	1	Acute Tox. 4 (Oral), H302

Full text of hazard classes and H-statements : see section 16

### **SECTION 4: First-aid measures**

4.1. Descript	ion of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).		
First-aid measures after inhalation	: Allow victim to breathe fresh air. Allow the victim to rest.		
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.		
First-aid measures after eye contact	<ul> <li>Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.</li> </ul>		
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a POISON CENTER or doctor/physician if you feel unwell.		
4.2. Most important symptoms and effects (acute and delayed)			
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met. Harmful if swallowed.		
Symptoms/effects after ingestion	: Swallowing a small quantity of this material will result in serious health hazard.		

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures			
5.1. Suitable (and unsuitable) extinguishing media			
Suitable extinguishing media Unsuitable extinguishing media	<ul><li>Foam. Dry powder. Carbon dioxide. Water spray. Sand.</li><li>Do not use a heavy water stream.</li></ul>		
5.2. Specific hazards arising from the chemical			

No additional information available

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

5.3. Special protective equipment and precautions for fire-fighters			
Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.		
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.		

SECTION 6: Accidental release measures			
6.1. Personal precautions, protective equipment and emergency procedures			
6.1.1. For non-emergency personnel			
Emergency procedures	: Evacuate unnecessary personnel.		
6.1.2. For emergency responders			
Protective equipment	: Equip cleanup crew with proper protection.		
Emergency procedures	: Ventilate area.		
6.2. Environmental precautions			
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.			

6.3. Methods and material for containment	and cleaning up
Methods for cleaning up	: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage			
7.1. Precautions for safe handling			
Precautions for safe handling Hygiene measures	<ul> <li>Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.</li> <li>Do not eat, drink or smoke when using this product. Wash hands, forearms and face thoroughly after handling.</li> </ul>		
7.2. Conditions for safe storage, including any incompatibilities			
Storage conditions	: Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.		
Incompatible products Incompatible materials	<ul><li>Strong bases. Strong acids.</li><li>Sources of ignition. Direct sunlight.</li></ul>		

### SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

K KOOL-E PINK (107-21-1)		
USA - ACGIH - Occupational Exposure Limits		
Local name	Ethylene glycol	
ACGIH OEL TWA [ppm]	25 ppm	
ACGIH OEL STEL	10 mg/m³	

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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K KOOL-E PINK (107-21-1)			
ACGIH OEL STEL [ppm]	50 ppm		
Remark (ACGIH)	Kidney dam; URT & eye irr		
ethylene glycol (107-21-1)			
USA - ACGIH - Occupational Exposure Limits			
Local name	Ethylene glycol		
ACGIH OEL TWA [ppm]	25 ppm		
ACGIH OEL STEL	10 mg/m <sup>3</sup>		
ACGIH OEL STEL [ppm]	50 ppm		
Remark (ACGIH)	Kidney dam; URT & eye irr		
LIQUID DYE (Mixture)			
No additional information available			
dipotassium hydrogen phosphate, anhydrous	s (7758-11-4)		
No additional information available			
disodium tetraborate, pentahydrate (12179-04	I-3)		
USA - ACGIH - Occupational Exposure Limits			
ACGIH OEL TWA	2 mg/m³ (Borate compounds, inorganic; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Inhalable fraction; Borate compounds, inorganic; 2 mg/m³; USA; Time- weighted average exposure limit 8 h; TLV - Adopted Value; Inhalable fraction)		
ACGIH OEL STEL	6 mg/m <sup>3</sup> (Borate compounds, inorganic; USA; Short time value; TLV - Adopted Value; Inhalable fraction; Borate compounds, inorganic; 6 mg/m <sup>3</sup> ; USA; Short time value; TLV - Adopted Value; Inhalable fraction)		
sodium 4(or 5)-methyl-1H-benzotriazolide (64665-57-2)			
No additional information available			
8.2. Appropriate engineering controls			
No additional information available			
8.3. Individual protection measures/Personal	protective equipment		
Personal protective equipment: Avoid all unnecessary exposure.			
Hand protection:			
Wear protective gloves			
Eye protection:			
Chemical goggles or safety glasses			
Respiratory protection:			

Respiratory protection:

Wear appropriate mask

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

#### Personal protective equipment symbol(s):



**Other information:** Do not eat, drink or smoke during use.

#### **SECTION 9: Physical and chemical properties** 9.1. Information on basic physical and chemical properties Physical state : Liquid : Liquid. Appearance Color : Colorless Odor : characteristic Odor threshold : No data available pН : 8 (≥ 9.5) Melting point : -13 °C : No data available Freezing point : 197 °C Boiling point : 372 °C Critical temperature : 111 °C Flash point Relative evaporation rate (butyl acetate=1) < 1 : Flammability (solid, gas) Non flammable. · Vapor pressure : 0.07 hPa : 1.1 hPa Vapor pressure at 50 °C Relative vapor density at 20 °C : 2.1 Relative density : 1.1 Specific gravity / density : 1130 kg/m<sup>3</sup> Molecular mass : 62.07 g/mol Solubility : Soluble in water. Soluble in ethanol. Soluble in acetone. Soluble in acetic acid. Soluble in glycerol. Soluble in pyridine. Ethanol: Complete Acetone: Complete Partition coefficient n-octanol/water (Log Pow) : -1.34 (Experimental value) Auto-ignition temperature : 398 °C Decomposition temperature : > 500 °C : 18.86 mm<sup>2</sup>/s (20 °C) Viscosity, kinematic Viscosity, dynamic : 0.021 Pa.s (20 °C) **Explosion limits** : 3 – 15 vol % Explosive properties : No data available Oxidizing properties No data available · 9.2. Other information n

Specific conductivity	:	116 µS/m
Saturation concentration	:	0.31 g/m <sup>3</sup>
VOC content	:	0 %

### **SECTION 10: Stability and reactivity**

#### 10.1. Reactivity

No additional information available

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 10.2. Chemical stability

#### Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

**10.6. Hazardous decomposition products** 

fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information				
11.1. Information on toxicological effects				
Acute toxicity (oral):Acute toxicity (dermal):Acute toxicity (inhalation):	Harmful if swallowed. Not classified Not classified			
K KOOL-E PINK (107-21-1)				
ATE US (oral)	515.464 mg/kg body weight			
ethylene glycol (107-21-1)				
LD50 oral rat	> 5000 mg/kg (Rat; Literature study)			
ATE US (oral)	500 mg/kg body weight			
dipotassium hydrogen phosphate, anhydrous (7758-11-4)				
LD50 oral rat	8000 mg/kg (Rat)			
ATE US (oral)	8000 mg/kg body weight			
disodium tetraborate, pentahydrate (12179-04-3)				
LD50 oral rat	> 2000 mg/kg (Rat; OECD 401: Acute Oral Toxicity; Literature study; >2500 mg/kg bodyweight Rat; Experimental value)			
LD50 dermal rabbit	> 2000 mg/kg (Rabbit; Experimental value; Other)			
sodium 4(or 5)-methyl-1H-benzotriazolide (64	1665-57-2)			
LD50 oral rat	640 – 1980 mg/kg (Rat)			
LD50 dermal rabbit	> 2000 mg/kg (Rabbit)			
ATE US (oral)	640 mg/kg body weight			
Skin corrosion/irritation :	Not classified pH: 8 (≥ 9.5)			
Serious eye damage/irritation :	Not classified pH: 8 (≥ 9.5)			
Respiratory or skin sensitization :	Not classified			
Germ cell mutagenicity :	Not classified			
Carcinogenicity :	Not classified			

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: 18.86 mm²/s (20 °C)
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met. Harmful if swallowed.
Symptoms/effects after ingestion	: Swallowing a small quantity of this material will result in serious health hazard.

## **SECTION 12: Ecological information**

12.1. Toxicity
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ethylene glycol (107-21-1)			
EC50 - Daphnia [1]	> 10000 mg/l (EC50; 24 h)		
LC50 - Fish [2]	40761 mg/l (LC50; 96 h; Salmo gairdneri)		
dipotassium hydrogen phosphate, anhydrous (7758-11-4)			
LC50 - Fish [1] > 900 mg/l (LC50; 48 h; Leuciscus idus)			
disodium tetraborate, pentahydrate (12179-04-3)			
LC50 - Fish [1]	100 – 1000 mg/l (LC50; 96 h; Pisces)		
EC50 - Daphnia [1]	340 mg/l (EC50; 24 h; Daphnia magna)		
sodium 4(or 5)-methyl-1H-benzotriazolide (64665-57-2)			
LC50 - Fish [1]	25 mg/l (LC50; 96 h)		
EC50 - Daphnia [1]	280 mg/l (EC50; 48 h)		
Threshold limit - Algae [1]	26.2 mg/l (EC50; 72 h)		

### 12.2. Persistence and degradability

K KOOL-E PINK (107-21-1)			
Persistence and degradability	Not established.		
ethylene glycol (107-21-1)			
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil.		
Biochemical oxygen demand (BOD)	0.47 g O₂/g substance		
Chemical oxygen demand (COD)	1.24 g O <sub>2</sub> /g substance		
ThOD	1.29 g O <sub>2</sub> /g substance		
BOD (% of ThOD)	0.36		
dipotassium hydrogen phosphate, anhydrous (7758-11-4)			
Persistence and degradability	Biodegradability: not applicable.		
Biochemical oxygen demand (BOD)	Not applicable		
Chemical oxygen demand (COD)	Not applicable		
ThOD	Not applicable		

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

disodium tetraborate, pentahydrate (12179-04-3)				
Persistence and degradability	Biodegradability: not applicable. Biodegradability in soil: not applicable. Adsorbs into the soil.			
Biochemical oxygen demand (BOD)	Not applicable			
Chemical oxygen demand (COD)	Not applicable			
ThOD	Not applicable			
sodium 4(or 5)-methyl-1H-benzotriazolide (64	665-57-2)			
Persistence and degradability	Readily biodegradable in water.			
12.3. Bioaccumulative potential				
K KOOL-E PINK (107-21-1)				
Partition coefficient n-octanol/water (Log Pow)	-1.34 (Experimental value)			
Bioaccumulative potential	Not established.			
ethylene glycol (107-21-1)				
BCF - Fish [1]	10 (BCF; 72 h)			
BCF - Other aquatic organisms [1]	0.21 – 0.6 (BCF)			
BCF - Other aquatic organisms [2]	190 (BCF; 24 h)			
Partition coefficient n-octanol/water (Log Pow)	-1.34 (Experimental value)			
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).			
dipotassium hydrogen phosphate, anhydrous (7758-11-4)				
Bioaccumulative potential No bioaccumulation data available.				
disodium tetraborate, pentahydrate (12179-04-3)				
Bioaccumulative potential Not bioaccumulative.				
sodium 4(or 5)-methyl-1H-benzotriazolide (64	665-57-2)			
Partition coefficient n-octanol/water (Log Pow)	0.658			
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).			
12.4. Mobility in soil				
ethylene glycol (107-21-1)				
Surface tension	0.048 N/m (20 °C)			
disodium tetraborate, pentahydrate (12179-04	I-3)			
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.			
12.5. Other adverse effects				
Other information :	Avoid release to the environment.			

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 13: Disposal consideration	S
13.1. Disposal methods	
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to
Ecology - waste materials	: Avoid release to the environment.
Ecology - waste materials	: Avoid release to the environment.
SECTION 14: Transport information	

14.1. UN number			
DOT NA no. UN-No. (IMDG)	: UN3082 : Not applicable		
14.2. UN proper shipping name			
Proper Shipping Name (DOT) Proper Shipping Name (IMDG)	: Environmentally hazardous substances, liquid, n.o.s. : Not applicable		
14.3. Transport hazard class(es)			
<b>DOT</b> Transport hazard class(es) (DOT) Hazard labels (DOT)	: 9 : 9		
IMDG Transport hazard class(es) (IMDG)	: Not applicable		
14.4. Packing group			
Packing group (DOT) Packing group (IMDG)	: III : Not applicable		
14.5. Environmental hazards			
Other information	: Only regulated by DOT if product exceeds Reportable Quantity under CERCLA. The reportable quantity can be found in Section 15 of this SDS.		
14.6. Special precautions for user			
DOT UN-No.(DOT)	: UN3082		

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT Special Provisions (49 CFR 172.102)	<ul> <li>8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies.</li> <li>146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.</li> <li>173 - An appropriate generic entry may be used for this material.</li> <li>335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging.</li> <li>IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).</li> <li>T4 - 2.65 178.274(d)(2) Normal</li></ul>
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Quantity Limitations Passenger aircraft/rail (49	: No limit
CFR 173.27)	
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: No limit
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

#### IMDG

No data available

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

### SECTION 15: Regulatory information

### 15.1. US Federal regulations

K KOOL-E PINK (107-21-1)				
Subject to reporting requirements of United States SARA Section 313				
CERCLA RQ 5000 lb				
Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):				
Name	CAS-No.	Listing	Commercial status	Flags
ethylene glycol	107-21-1	Present		

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Name	CAS-No.	Listing	Commercial status	Flags
LIQUID DYE	Mixture	Not present	-	
dipotassium hydrogen phosphate, anhydrous	7758-11-4	Not present	-	
disodium tetraborate, pentahydrate	12179-04-3	Not present	-	
sodium 4(or 5)-methyl-1H-benzotriazolide	64665-57-2	Present		

ethylene glycol (107-21-1)	
Subject to reporting requirements of United States SARA Section 313 Listed on EPA Hazardous Air Pollutant (HAPS)	
CERCLA RQ 5000 lb	
15.2 International regulations	

#### 15.2. International regulations

#### CANADA

ethylene glycol (107-21-1)

Listed on the Canadian DSL (Domestic Substances List)

#### **EU-Regulations**

No additional information available

#### **National regulations**

No additional information available

15.3. US State regulations		
K KOOL-E PINK (107-21-1)		
State or local regulations	U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List	

This product can expose you to ethylene glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
ethylene glycol(107-21-1)	U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other inform	ation	
according to Federal Register / Vol	. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations	
Revision date	: 04/27/2022	
Other information	: None.	

Full text of H-phrases		
H302	Harmful if swallowed	

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Appreviation	s and acronyms	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
DPD	Dangerous Preparations Directive 1999/45/EC	
DSD	Dangerous Substances Directive 67/548/EEC	
EC50	Median effective concentration	
IARC	International Agency for Research on Cancer	
ΙΑΤΑ	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
TLM	Median Tolerance Limit	
vPvB	Very Persistent and Very Bioaccumulative	

NFPA fire hazard NFPA reactivity : 1 - Materials that, under emergency conditions, can cause significant irritation.

1 - Materials that must be preheated before ignition can occur.
0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating Health

: 1 Slight Hazard - Irritation or minor reversible injury possible

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Flammability	: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids,
Physical	solids and semi solids having a flash point above 200 F. (Class IIIB) : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT
Personal protection	react with water, polymerize, decompose, condense, or self-react. Non-Explosives. B - Safety glasses, Gloves
Safety Data Sheet (SDS), USA	

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